

79977

February-08-12 11:49:18 AM

N900040100

Setup Start *NS1*

Stop *NS2*

12

12

Customer:

Reference:

Run Start *NR1*

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

[illegible]

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 79977

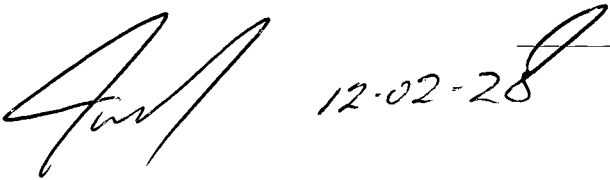
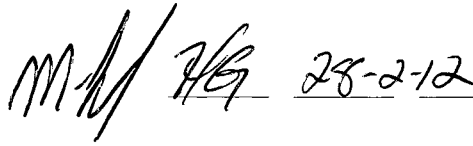

79977

Page 2

February-08-12 11:49:18 AM

Item ID: D2571 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle, Fwd Out 205
 Start Date: 08/02/2012 Start Qty: 12.00 ***12*** Cust Item ID:
 Required Date: 28/02/2012 Req'd Qty: 12.00 ***12*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|--|---|---|--------|--------------|---------------|---------------|------------------|----------------|
| 130 *130* QC Quality Control | QC8- Inspect parts - second check Memo | 0.00 0.00 |  | | | | | | |
| 140 *140* HandFinish Hand Finishing | Chemical Conversion Coat per QSI005 4.1 Memo | 0.00 0.00 | | | | | | | |
| 150 *150* Powdercoat Powder Coating | White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum Memo | 0.00 0.00 |  | | | | | | |
| | | START TIME: 11:50 FINISH TIME: 3200F | | | | | | | |
| | | OVEN TEMPERATURE: 12-20 |  | | | | | | |
| | | | | | | | | | |

W120222

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 79977

79977

Page 3

February-08-12 11:49:18 AM

Item ID: D2571 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle, Fwd Out 205
 Start Date: 08/02/2012 Start Qty: 12.00 ***12*** Cust Item ID:
 Required Date: 28/02/2012 Req'd Qty: 12.00 ***12*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|-------------------------------|
| 160 *160* QC Quality Control | QC3- Inspect Part Finish Memo | 0.00 0.00 | | | | | | | 12x 12/02/20 counted |
| 170 *170* Packaging Packaging | Identify as per dwg & Stock Location: <u>432</u> Memo | 0.00 0.00 | | | | | | | C12/3/1 (12) |
| 180 *180* QC Quality Control | QC21- Final Inspection - Work Order Release Memo | 0.00 0.00 | | | | | | | 12/3/2 MT 12/03/01 (12) |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

February-08-12 11:49:22 AM

Page 1

Work Order ID: 79977

79977

Parent Item: D2571

D2571

Parent Item Name: Saddle, Fwd Out 205

Start Date: 08/02/2012

Required Date: 28/02/2012

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP: I02.10.02Re-format; Change to Dwg Rev. D & incorporated
D2572KJ

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

D6101-007

Manufactured

No

100

Each

10.0000

1

12

D6101-007

**

20 12.3.2

Saddle Billet

Location

Loc Qty

Loc Code

MAT045

10

70680

3

76839

7

79875

12

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | |
|--|---------------------------|
| DART AEROSPACE LTD | Work Order: 79977 |
| Description: Saddle, Fwd Outboard | Part Number: D2571 |
| Inspection Dwg: D2571 Rev. E | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

| Dim | Min | Max | Go/No Go Gauge | Recorded Actual Dimensions | | | | By | Date |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| | | | | 1 | 2 | 3 | 4 | | |
| A | 0.438 | 0.443 | | .441 | .441 | .441 | .441 | | |
| B | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| C | 3.495 | 3.505 | | 3.500 | 3.500 | 3.500 | 3.500 | | |
| D | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| E | 7.990 | 8.010 | | 8.001 | 8.006 | 8.003 | 8.003 | | |
| F | 0.490 | 0.510 | | .503 | .505 | .501 | .505 | | |
| G | 0.257 | 0.262 | | .257 | .257 | .257 | .257 | | |
| H | 0.375 | 0.380 | | .375 | .375 | .375 | .375 | | |
| I | 0.490 | 0.510 | | .500 | .499 | .499 | .500 | | |
| J | 1.174 | 1.184 | | 1.179 | 1.179 | 1.179 | 1.179 | | |
| K | 0.558 | 0.578 | | .567 | .567 | .567 | .567 | | |
| L | 1.174 | 1.184 | | 1.179 | 1.179 | 1.179 | 1.179 | | |
| M | 1.490 | 1.500 | | 1.495 | 1.495 | 1.495 | 1.495 | | |
| N | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | 2.500 | | |
| O | 3.869 | 3.879 | | 3.874 | 3.874 | 3.874 | 3.874 | | |
| P | 0.115 | 0.135 | | .131 | .126 | .125 | .125 | | |
| Q | 0.115 | 0.135 | | .135 | .135 | .135 | .135 | | |
| R | 0.240 | 0.260 | | .250 | .252 | .251 | .250 | | |
| S | 0.115 | 0.135 | | .129 | .130 | .132 | .132 | | |
| T | 0.178 | 0.198 | | .188 | .188 | .188 | .188 | | |
| U | 2.940 | 2.980 | | 2.960 | 2.960 | 2.960 | 2.960 | | |
| V | 0.230 | 0.250 | | .240 | .238 | .241 | .238 | | |
| W | 0.115 | 0.135 | | .126 | .125 | .125 | .125 | | |
| X | 0.308 | 0.313 | | .312 | .312 | .312 | .312 | | |
| Y | 0.760 | 0.765 | | .760 | .760 | .760 | .760 | | |
| Z | 0.352 | 0.372 | | .365 | .372 | .372 | .372 | | |
| AA | 0.470 | 0.530 | | .500 | .500 | .500 | .500 | | |
| AB | 0.615 | 0.635 | | .625 | .625 | .625 | .625 | | |
| AC | 0.053 | 0.073 | | .063 | .063 | .063 | .063 | | |
| AD | 0.240 | 0.260 | | .248 | .247 | .250 | .250 | | |
| AE | 1.375 | 1.395 | | 1.388 | 1.388 | 1.388 | 1.388 | | |
| AF | 0.115 | 0.135 | | .135 | .135 | .135 | .135 | | |
| AG | 0.240 | 0.280 | | .260 | .260 | .260 | .260 | | |
| AH | 0.240 | 0.260 | | .250 | .250 | .250 | .250 | | |
| AI | 2.000 | 2.020 | | 2.003 | 2.002 | 2.002 | 2.002 | | |
| AJ | 0.023 | 0.043 | | .033 | .033 | .033 | .033 | | |
| Accept/Reject | | | | | | | | | |

| | |
|-----------------|------|
| Measured by: SL | 1-24 |
| Date: 12-02-24 | |

| | |
|-------------------------|--|
| Audited by: [Signature] | |
| Date: 12-02-27 | |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|---|------------|-------------|
| A | | New Issue | RF | |
| B | 02.09.24 | Re-format; Added Rev. D | KJ | |
| C | 02.10.11 | Re-format; Added DT8682, DT8683, DT8684 | KJ | |
| D | 05.05.05 | Added dimension AI | KJ/RF | |
| E | 05.12.05 | Added dimension AJ | KJ/JLM | [Signature] |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

SUBJECT: 100-361100-1000

WYR 1000






Verbal

79A77
M.L.J.
12102/08

RELEASED




05.12.06

MATERIAL: 7075-17351 (QQ-A-250/12) (REF DART SPEC. D6102-001)
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART
QSI 005 4.3
BREAK ALL SHARP EDGES 0.010 TO 0.020
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

- | | |
|---|--|
|  | ENGRAVE PART AND BATCH NUMBER IN THIS AREA TO MAX DEPTH OF 0.010 |
|  | ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN RAD 0.125 |
|  | CHAMFER 0.063" x 45° AROUND THIS SURFACE (TYPICAL 2 PLACES) |
|  | CHAMFER 0.063" x 45° ALL AROUND |
|  | CHAMFER 0.033" x 45° (SEE DETAIL C) |



VIEW B-B

| | | |
|---|---|--|
| E | 05.07.13 | ADD CHAMFER ON RIDGE, NOTE 5 |
| D | 02.09.06 | ADD RIDGES; TIGHTEN TOLERANCES |
| C | 99.10.22 | INCORP. DEO 9123/9079/9102 ADD DIMENSIONS PER TSR A1177 |
| B | 96.12.02 | ADD GRAIN DIR., 0.438 WAS 0.425 |
| A | 96.09.16 | NEW ISSUE |
| DESIGN | DRAWN BY |  DART AEROSPACE LTD. HAWKSBURY, ONTARIO, CANADA |
| DS | PH | |
| CHECKED | APPROVED | DRAWING NO. |
|  |  | 02571 |
| DATE | TITLE | |
| 05.07.13 | OUTER FWD SADDLE | |
| | | SCALE |
| | | 2:3 |

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OR COPIED OR COMMUNICATED TO ANY OTHER
PERSON WITHOUT WRITTEN PERMISSION FROM
DART AEROSPACE LTD.

| | |
|--------|--|
| DESIGN | |
|--------|--|

DRAWN BY
PH

DART

DART AEROSPACE LTD.
HAWKESBURY, ONTARIO, CANADA

CHECKER

APPROVED

DRAWING NO.

REV. E

L

—

02571

1 OF 1

DATE _____

| | |
|-------|--|
| TITLE | |
|-------|--|

SCALE

05.07

OUTER FWD SADDLE

2:3

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | | |
|--|--|---------------------|-------|
| DART AEROSPACE LTD | | Work Order: | 7-977 |
| Description: Saddle, Fwd Outboard | | Part Number: | D2571 |
| Inspection Dwg: D2571 Rev. E | | Page 1 of 1 | |

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

| Dim | Min | Max | Go/No Go Gauge | Recorded Actual Dimensions | | | | By | Date |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| | | | | 1 | 2 | 3 | 4 | | |
| A | 0.438 | 0.443 | | .441 | .441 | .441 | .441 | | |
| B | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| C | 3.495 | 3.505 | | 3.500 | 3.500 | 3.500 | 3.500 | | |
| D | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| E | 7.990 | 8.010 | | 8.004 | 8.004 | 8.004 | 8.004 | | |
| F | 0.490 | 0.510 | | .502 | .502 | .502 | .502 | | |
| G | 0.257 | 0.262 | | .257 | .257 | .257 | .257 | | |
| H | 0.375 | 0.380 | | .375 | .375 | .375 | .375 | | |
| I | 0.490 | 0.510 | | .500 | .500 | .500 | .500 | | |
| J | 1.174 | 1.184 | | 1.179 | 1.179 | 1.179 | 1.179 | | |
| K | 0.558 | 0.578 | | .566 | .566 | .566 | .566 | | |
| L | 1.174 | 1.184 | | 1.179 | 1.179 | 1.179 | 1.179 | | |
| M | 1.490 | 1.500 | | 1.495 | 1.495 | 1.495 | 1.495 | | |
| N | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | 2.500 | | |
| O | 3.869 | 3.879 | | 3.874 | 3.874 | 3.874 | 3.874 | | |
| P | 0.115 | 0.135 | | .125 | .125 | .125 | .125 | | |
| Q | 0.115 | 0.135 | | .135 | .135 | .135 | .135 | | |
| R | 0.240 | 0.260 | | .251 | .251 | .251 | .251 | | |
| S | 0.115 | 0.135 | | .133 | .133 | .133 | .133 | | |
| T | 0.178 | 0.198 | | .188 | .188 | .188 | .188 | | |
| U | 2.940 | 2.980 | | 2.960 | 2.960 | 2.960 | 2.960 | | |
| V | 0.230 | 0.250 | | .240 | .240 | .240 | .240 | | |
| W | 0.115 | 0.135 | | .126 | .126 | .126 | .126 | | |
| X | 0.308 | 0.313 | ✓ | .312 | .312 | .312 | .312 | | |
| Y | 0.760 | 0.765 | ✓ | .760 | .760 | .760 | .760 | | |
| Z | 0.352 | 0.372 | | .372 | .372 | .372 | .372 | | |
| AA | 0.470 | 0.530 | | .500 | .500 | .500 | .500 | | |
| AB | 0.615 | 0.635 | | .626 | .626 | .626 | .626 | | |
| AC | 0.053 | 0.073 | | .063 | .063 | .063 | .063 | | |
| AD | 0.240 | 0.260 | | .250 | .250 | .250 | .250 | | |
| AE | 1.375 | 1.395 | | 1.387 | 1.387 | 1.387 | 1.387 | | |
| AF | 0.115 | 0.135 | | .135 | .135 | .135 | .135 | | |
| AG | 0.240 | 0.280 | | .260 | .260 | .260 | .260 | | |
| AH | 0.240 | 0.260 | | .250 | .250 | .250 | .250 | | |
| AI | 2.000 | 2.020 | | 2.000 | 2.000 | 2.000 | 2.000 | | |
| AJ | 0.023 | 0.043 | | .033 | .033 | .033 | .033 | | |
| Accept/Reject | | | | | | | | | |

| | |
|--------------|---------|
| Measured by: | RF |
| Date: | 12-2-27 |

| | |
|-------------|----------|
| Audited by: | JLM |
| Date: | 12-02-28 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|---|------------|----------|
| A | | New Issue | RF | |
| B | 02.09.24 | Re-format; Added Rev. D | KJ | |
| C | 02.10.11 | Re-format; Added DT8682, DT8683, DT8684 | KJ | |
| D | 05.05.05 | Added dimension AI | KJ/RF | |
| E | 05.12.05 | Added dimension AJ | KJ/JLM | |

| | | | |
|--|--|---------------------|--------|
| DART AEROSPACE LTD | | Work Order: | 7-1974 |
| Description: Saddle, Fwd Outboard | | Part Number: | D2571 |
| Inspection Dwg: D2571 Rev. E | | Page 1 of 1 | |

Inspect dimensions highlighted on inspection sheet drawing D2571 Rev. E and record below:

| Dim | Min | Max | Go/No Go Gauge | Recorded Actual Dimensions | | | | By | Date |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| | | | | 1 5 | 2 6 | 3 7 | 4 8 | | |
| A | 0.438 | 0.443 | | .440 | .440 | .440 | .440 | | |
| B | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| C | 3.495 | 3.505 | | 3.505 | 3.505 | 3.505 | 3.505 | | |
| D | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| E | 7.990 | 8.010 | | 8.004 | 8.004 | 8.004 | 8.004 | | |
| F | 0.490 | 0.510 | | .502 | .504 | .500 | | | |
| G | 0.257 | 0.262 | | .257 | .257 | .257 | .257 | | |
| H | 0.375 | 0.380 | | .375 | .375 | .375 | .375 | | |
| I | 0.490 | 0.510 | | .500 | .500 | .500 | .500 | | |
| J | 1.174 | 1.184 | | 1.179 | 1.179 | 1.179 | 1.179 | | |
| K | 0.558 | 0.578 | | .566 | .566 | .566 | .566 | | |
| L | 1.174 | 1.184 | | 1.179 | 1.179 | 1.179 | 1.179 | | |
| M | 1.490 | 1.500 | | 1.495 | 1.495 | 1.495 | 1.495 | | |
| N | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | 2.500 | | |
| O | 3.869 | 3.879 | | 3.874 | 3.874 | 3.874 | 3.874 | | |
| P | 0.115 | 0.135 | | .128 | .125 | .125 | .125 | | |
| Q | 0.115 | 0.135 | | .135 | .135 | .135 | .135 | | |
| R | 0.240 | 0.260 | | .251 | .251 | .251 | .251 | | |
| S | 0.115 | 0.135 | | .133 | .133 | .133 | .133 | | |
| T | 0.178 | 0.198 | | .188 | .188 | .188 | .188 | | |
| U | 2.940 | 2.980 | | 2.960 | 2.960 | 2.960 | 2.960 | | |
| V | 0.230 | 0.250 | | .240 | .240 | .240 | .240 | | |
| W | 0.115 | 0.135 | | .126 | .126 | .126 | .126 | | |
| X | 0.308 | 0.313 | | .312 | .312 | .312 | .312 | | |
| Y | 0.760 | 0.765 | | .760 | .760 | .760 | .760 | | |
| Z | 0.352 | 0.372 | | .372 | .372 | .372 | .372 | | |
| AA | 0.470 | 0.530 | | .500 | .500 | .500 | .500 | | |
| AB | 0.615 | 0.635 | | .626 | .626 | .626 | .626 | | |
| AC | 0.053 | 0.073 | | .063 | .063 | .063 | .063 | | |
| AD | 0.240 | 0.260 | | .250 | .250 | .250 | .250 | | |
| AE | 1.375 | 1.395 | | 1.387 | 1.387 | 1.387 | 1.387 | | |
| AF | 0.115 | 0.135 | | .135 | .135 | .135 | .135 | | |
| AG | 0.240 | 0.280 | | .260 | .260 | .260 | .260 | | |
| AH | 0.240 | 0.260 | | .250 | .250 | .250 | .250 | | |
| AI | 2.000 | 2.020 | | 2.003 | 2.000 | 2.000 | 2.000 | | |
| AJ | 0.023 | 0.043 | | | | | | | |
| Accept/Reject | | | | | | | | | |

| | |
|--------------|---------|
| Measured by: | 22 |
| Date: | 12.2.27 |

| | |
|-------------|--------------------|
| Audited by: | <i>[Signature]</i> |
| Date: | 12.02.28 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|---|------------|--------------------|
| A | | New Issue | RF | |
| B | 02.09.24 | Re-format; Added Rev. D | KJ | |
| C | 02.10.11 | Re-format; Added DT8682, DT8683, DT8684 | KJ | |
| D | 05.05.05 | Added dimension AI | KJ/RF | |
| E | 05.12.05 | Added dimension AJ | KJ/JLM | <i>[Signature]</i> |